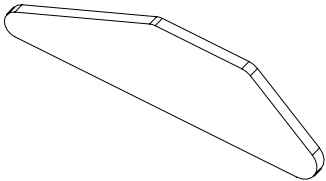
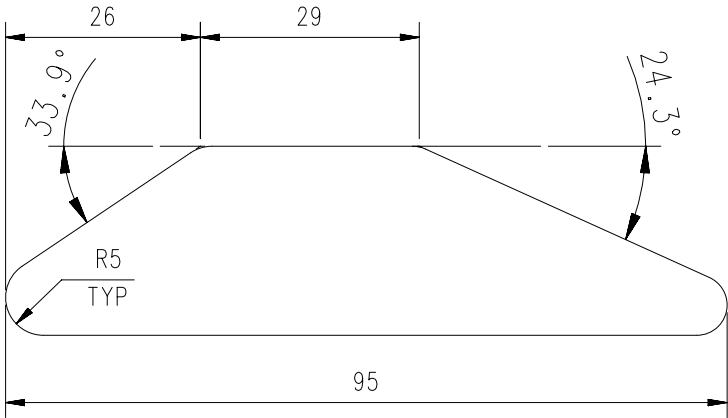
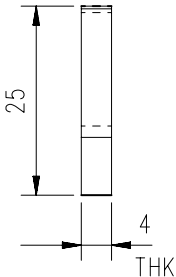


1	2	3	4
UNSPECIFIED TOLERANCES 1. FORMING TO FORMING <500 ±0.5 >500 ±0.8 2. CD BETWEEN HOLES IN ONE PLANE ±0.2 IN DIFF PLANES ±0.5 3. FORM TO PIERCE ±0.5 4. ANGULAR TOLERANCE ±1° 5. HOLE SIZES ±0.2/-0 6. SLOT SIZES ±0.8 7. GENERAL TOLERANCE UP TO 300 ±0.8 ABOVE 300 ±1.0 8. FLANGE WIDTH ±1.0/-0.7 9. JOGGLE DEPTH ±0.3/0	E.R.NO	LET	LOC
	11P009957	AA1 AA2	C2
		AA3	C4
	11P010222	AB1 AB2	C1 C4
		AB3	A4
	11P011045	AC	
	ECN12P012239	AD	
	ER14C0002710	AE	
	REVISIONS		DSNR CKR APPR DATE
	37 WAS 36,112 WAS 99, 32 WAS 31.5		SBP NS DHM 8/03/11
	4 THK WAS 3 THK		SBP NS DHM 8/03/11
	DIM 46 WAS 37, 132 WAS 112, 25 WAS 20, R4 ADDED		SBP NS SSD 11/04/11
	WEIGHT UPDATED		SBP NS SSD 11/04/11
	REVISED AND REDRAWN		SBP GS SSD 06/08/11
	REDRAWN WITH CHANGES REFER PREVIOUS REVISION FOR DETAILS		SMN NS SSD 11/01/12
	PRODUCTION RELEASE		LJ SS DHM 10/07/14



ISOMETRIC VIEW



NOTE:-

1.PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

2.PART MUST BE FREE OF STRETCHING, SCORING MARKSAND WRINKLE.

<SC>: SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.									
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989										E.R. / PROC.REQ.NO : ER14C0002710					PART NO. : 007542049C1				
DIMENSIONS										PART NAME : FRONT GUSSET									
L IN mm.		OVER	0.5	3	6	30	120	400	1000	2000									
		UPTO	3	6	30	120	400	1000	2000	4000									
f	FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-	MATERIAL : St-42 AS PER IS:226 4THK								
m	MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2									
c	COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4									
v	VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8									
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.								HEAT TREATMENT : - - - - -									
		OVER	-	10	50	120	400												
		UPTO	10	50	120	400	-												
f	FINE	(X.XXX)	±1°	±0°30'	±0°20'	±0°10'	±0°5'	CAD ENGG. SMN 18/02/2011											
m	MEDIUM	(X.XX)	±1°30'	±1°	±0°30'	±0°15'	±0°10'												
c	COARSE	(X.X)	±3°	±2°	±1°	±0°30'	±0°20'												
v	VERY COARSE	(X)																	
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.										DESIGNER SMN 18/02/2011									
COMPUTER GENERATED DRAWING					DO NOT CHANGE MANUALLY					CHECKER NS 18/02/2011					FIRST USED TRCR. MODEL M-STAR				
										APPR.BY SSD 18/02/2011					SCALE 1:1				
															SHEET 1 OF 1				
															UNIT QTY. : 2				
															WEIGHT : 0.055 kg.				
IF IN DOUBT, ASK			DO NOT SCALE			DRG SIZE : A4				ALL DIMENSIONS ARE IN mm.					CHECK DRG WITH LATEST CHANGE				